

**Amendments to the Specification**

***Please replace paragraph labeled Cross Reference to Related Applications, with the following rewritten paragraph:***

This application is a continuation-in-part of [SN 10/064,304] SN 10/064,308 filed July 1, 2002 now U.S. Patent 6,715,519.

***Please replace paragraph 0006, with the following rewritten paragraph:***

Applicant's [pending] application, [SN 10/064,304] SN 10/064,308, filed July 1, 2002 now patent 6,715,519 discloses a positive displacement gear pump driven by a first servomotor and a cut-off nozzle driven by a second servomotor. The pump feeds product to a horizontal tube which cooperates with a rotating cut-off nozzle to deliver product to a series of fast moving trays. While the design works well with certain fillings, applicant is concerned with fillings that are smooth and uniform and fillings that have chunks blended with water juices.

***Please replace paragraph 0021, with the following rewritten paragraph:***

The servomotors 20 and 30 are mounted to a bracket 41 on support leg 42. A spaced second corresponding support leg 43 includes a vertical bracket 44 with cross members 45 and 46 which support the pump 21 and cut-off housing 28 above the feed line which moves between legs 42 and 43 to be fed by the rocking cut-off valve 39. A computer 40 with a user-friendly touch screen 61 is coupled to the servomotors 20 and 30 with respective wires 62, 63 and is mounted on a moveable cart 64.

***Please replace paragraph 0024, with the following rewritten paragraph:***

A computer 40 with a user-friendly touch screen [41] 61 controls both servomotors 20 and 30. The computer calculates the required weight deposit along with the speed and placement of the product 13.